

Date: Wednesday, 7/4/2007 3:25:28 PM
 User: Eric Charbonneau

Process Sheet

2

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : GASKET
 Job Number : 33293
 Estimate Number : 12510
 P.O. Number : N/A Part Number : D35221
 This Issue : 7/4/2007 S.O. No. : N/A Drawing Number : UNDER REVIEW
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : SMALL /MED FAB Drawing Revision : N/A
 Previous Run : 32191 Material : N/A
 Written By : Jul 07-07-12 Due Date : 7/11/2007 Qty: 2 Um: Each
 Checked & Approved By :
 Comment : Est Rev:A New Issue 06-08-21 JLM

PROTOTYPE

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D3195 Neoprene 1/8" thick



HINE0805125

CERTIFICATE OF CONFORMITY
REQUIRED

Comment: Qty.: 0.0420 sf(s)/Unit Total : 0.0840 sf(s)
 Neoprene 1/8" thick
 M 103838

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET
 1-Cut as per Dwg D3514
 Dwg Rev: PREL
 Prog Rev: PREL

Ensure Grain Direction is correct**

LB 07-07-05

2-Debur if necessary

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



LB 07-07-05



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK
FBI NEEDS MORE DIMS.CB
07-07-11ENGINEERING
APPROVAL

Jul 07-07-11

Comment: SECOND CHECK

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock
 Location: _____

FOR ENGINEERING USE ONLY

E 07.07.19

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 33293

Part Number: D35221

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



07.07.19

[Signature]

Comment: FINAL INSPECTION/W/O RELEASE

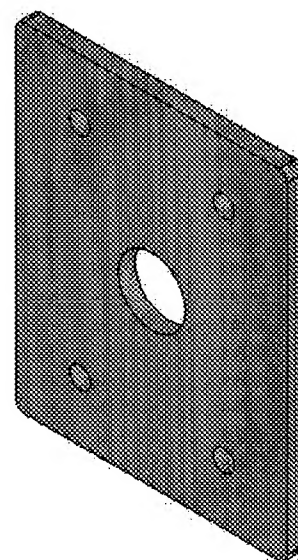
Job Completion



07/07/18

Technical drawing of a square plate with the following dimensions and features:

- Overall width: 2.000
- Overall height: 2.500
- Top edge offset: 0.44
- Horizontal distance from left edge to center of top-left hole: 1.063
- Horizontal distance from center of top-left hole to center of top-right hole: 0.47
- Vertical distance from top edge to center of top-left hole: 1.625
- Vertical distance from center of top-left hole to center of bottom-left hole: 1.625
- Center of gravity symbol (CG) located at the center of the plate.
- Four holes, each with a diameter of $\varnothing 0.156$ (4 PLACES).
- A central circular feature with a diameter of $\varnothing 0.500$.
- Corner radius: R0.06 (TYP)
- Horizontal distance from center of bottom-right hole to right edge: 1.00



475

PROTOTYPE
PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING
CE 07.06.22

1) MATERIAL: NEOPRENE SHEET, 0.125 THICK, 60 DUROMETER (REF DART SPEC M-NEO60-S.125)
2) FINISH: NONE
3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
5) PART IS SYMMETRIC ABOUT ϕ

Receiving Report

Date: 07/03/16
Supplier: ACR

Batch No: 1103838
Dart P/O: 3075

Packing Slip: Yes ☒ No ☐
Invoice: Yes ☒ No ☐
Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☒
Waybill Attached: Yes ☒ No ☐ N/A ☒
Shipment Complete: Yes ☒ No ☐ N/A ☒
QC6 Inspection ☒ N/A ☒
Work Order ☒ N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (If shipment OK) Level 12 [Signature]

Production/Admin: 07/03/19
Date BCP 7042
Received/Costing 62
Initial

Location

10ft was sent by air
The rest is sent by ground

[Signature]
07/03/16

42#

FEDX OVERNIGHT

SUBTOTAL
GST

FREIGHT: Collect

TOTAL AMOUNT

CERTIFICATE OF COMPLIANCE

Date : 03/14/2007

Customer : Dart Aerospace LTD

Customer P.O. # : P000003075

ACR W.O. # : 124032

Item # : NEO 80- 02

Item Description: NEO 80- 1/8"

ACR Compound : NEO 80

Date Shipped: 03/14/2007

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Group quality standards.



Mohsen Ahmadi

(ACR GROUP INC. REPRESENTATIVE)